Safety in system

Protection for man and machine

AS-INTERFACESAFETY AT WORK

































INTRODUCTION





New solutions to improve production efficiency and machine safety

Safety in system - Protection for man and machine

Often, it is unavoidable that people have to intervene with the workings of a machine. When this is done, the safety of the operator is imperative. This demands the responsibility of the machine operator, which is also required by the world's standards and guidelines for machine safety.

The Schmersal Group has concentrated for many years on safety at work with our products and solutions; today we can offer the industry the world's largest range of safety switchgear and systems for the protection of man and machine.

Under the guiding principle "Safety with system – protection for man and machine" we develop and produce products that carry the system concept and can be optimally integrated into the work processes. Because we are convinced that safety does not contradict higher productivity.

In our fields of activity we have a leading position due to our expertise, our innovative power and our comprehensive range of products. With this we follow a central theme: Together with you, we want to make the world a little safer. Talk to us – we look forward to working with you.

CONTENT

| Introduction | Page | 2 |
|---|------|----|
| Content | Page | 3 |
| AS-Interface Safety at Work - Introduction | Page | 4 |
| Safety sensors | Page | 6 |
| Solenoid interlocks | Page | 12 |
| Safety light grids / light curtains | Page | 21 |
| Safety switches and Emergency-Stop buttons | Page | 26 |
| Control panels BDF 200-AS | Page | 30 |
| Compact Safety input module ASIM-C | Page | 32 |
| Active safety distributors | Page | 34 |
| Installation Accessories | | |
| Passive bus distributorsM12 connecting cables | | |

Web shop

罛

Already familiar with our new web shop? Here you will find all details and data on our products which you can order directly online:

products.schmersal.com

AS-INTERFACE SAFETY AT WORK INTRODUCTION

DESCRIPTION

Fast mounting, smooth installation

The AS interface enables fast mounting and installation of the components in the safety circuit. The safety switchgear devices are connected to each other and also to the AS-i master and the safety monitor via the yellow AS-i two-wire unshielded line. The power supply also comes from the AS-i unshielded 2-wire line. For AS-i slaves with higher power requirements, the black profile cable with 24 VDC auxiliary voltage is available. It is possible to connect not only operational but also fail-safe AS-i slaves to an AS-i master in mixed configuration. The safety functions are smoothly configured in the AS-i safety monitor through the ASIMON software.

Flexible in use

Even after installation it is possible to change or enhance an AS-i safety system at any time. This applies to both safety switchgear add-ons and switchgear configuration (e.g. safety links, STOP category, filter times etc.).

A tried-and-tested "multilingual" system

With over 7 million safety switchgears in the field, AS-i Safety is the most successful safety bus in the world. In addition to the smooth wiring and configuration, the fact that AS-Interface can communicate with all conventional and commonly used bus systems, has considerably contributed to this success. For the user of the AS-i Safety System, this means that his system speaks many languages – for instance: PROFIBUS, PROFINET, EtherNet/IP and ModbusTCP. For AS-i safety there are also solutions for the field buses DeviceNet, CC-Link, CANopen and Sercos III. In this way, a universal application through different communication standards is enabled.

An economic solution - also for smaller machines

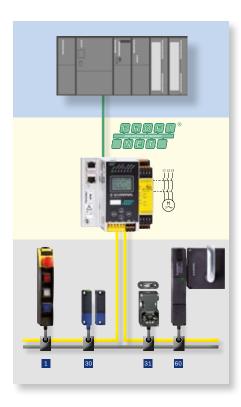
When does the installation of an AS-i Safety System generate return on investment? When purely considering the costs, cost advantages are already generated – depending on the application – as of six safety switchgear with 6 m connecting cable each – compared to the parallel wiring. In addition to that, there are advantages, which cannot be directly included in the cost savings. These advantages include the smooth extension possibilities, the increased flexibility for making changes to the safety circuit afterwards and the clearly enhanced diagnostic possibilities. Also the comfortable configuration through the safety monitor is an advantage, which is already featured by the smallest AS-i Safety System.







SYSTEM STRUCTURE





USER ADVANTAGES

- Individually scalable safety solutions for different machine sizes
- Smooth, fail-safe installation and interface connection of the safety switchgear through AS-Interface
- Comfortable configuration of the safety solution through the "ASIMON" Drag & Drop software
- Complete diagnostics of the entire safety circuit and all connected safety switchgear by the control system
- High operational safety through individually configurable safety-monitoring modules with multiple filter functions, e.g. for bouncing safety guards
- The safety functions can be easily changed or extended at a later date
- Cost-advantageous parallel wiring, approximately six switchgears each with a 6m connecting cable

SAFETY SENSORS

OVERVIEW OF THE SERIES



Key Features

- 1 direction of actuation
- 1 direction of actuation
 - 2 different directions of actuation

Product version

| Active principle | magnetic | magnetic | magnetic |
|---------------------------|----------|----------|----------|
| Individual coding | _ | - | _ |
| Coding level EN ISO 14119 | Low | Low | Low |
| Device supply off | AS-i | AS-i | AS-i |

Technical features

| Assured switch-on distance \mathbf{s}_{ao} | 5 mm | 7 mm | 8 mm |
|---|------------------------------|------------------------------|---------------------|
| Assured switch-off distance s _{ar} | 15 mm | 17 mm | 18 mm |
| Electrical characteristics | | | |
| AS-i supply voltage | 18.0 V 31.6 V | 18.0 V 31.6 V | 18.0 V 31.6 V |
| AS-i power consumption | ≤ 50 mA | ≤ 50 mA | ≤ 100 mA |
| AS-i specification | V 2.1 | V 2.1 | V 2.1 |
| AS-i profile | S-0.B.F.E | S-0.B.F.E | S-0.B.F.E |
| Mechanical data | | | |
| Dimensions (W \times H \times D) | 36 × 13 × 26 mm | 88 × 13 × 25 mm | 52 × 39 × 90 mm |
| Connection | Cable or cable connector M12 | Cable or cable connector M12 | Connector plug M 12 |
| Ambient conditions | | | |
| Ambient temperature | −25 °C +60 °C | −25 °C +60 °C | −25 °C +60 °C |
| Protection class | IP67 | IP67 | IP67 |

Safety classification

| Standards | EN ISO 13849-1, IEC 61508 | EN ISO 13849-1, IEC 61508 | EN ISO 13849-1, IEC 61508 |
|--------------|------------------------------|------------------------------|------------------------------|
| PL/SIL | e/3 | e/3 | e/3 |
| Category | 4 | 4 | 4 |
| PFH | 6.21 × 10 ⁻⁹ /h | 1.24 × 10 ⁻⁸ /h | 7.24 × 10 ⁻⁹ /h |
| Certificates | AS-i, TÜV, cULus | AS-i, TÜV, cULus | AS-i, TÜV, cULus |







■ RSS 260-AS

■ RSS 36-AS

- Thermoplastic enclosure
- 2 different directions of actuation
- Repeated universal or individual coding
- High switching distance and offset possible
- Thermoplastic
 analogura
- enclosure

 3 different directions of actuation
- Repeated universal or individual coding
- High switching distance and
- offset possible
 Optionally with
 magnetic latching 18 N

| RFID | RFID |
|----------------|----------------|
| • | • |
| High | High |
| ("I" variants) | ("I" variants) |
| AS-i | AS-i |

| From front 10 mm, lateral 6 mm | 10 mm |
|---|---------------------|
| From front 18 mm, lateral 15 mm | 20 mm |
| | |
| 18.0 V 31.6 V | 18.0 V 31.6 V |
| ≤ 100 mA | ≤ 100 mA |
| V 3.0 | V 3.0 |
| S-0.B.F.E | S-0.B.F.E |
| | |
| $39.2 \times 18 \times 29.5 \text{ mm}$ | 106 × 25 × 22.6 mm |
| Connector plug M 8 Cable connector M12 | Connector plug M 12 |
| | |
| −25 °C +60 °C | −25 °C +70 °C |
| IP65 / IP67 | IP65 / IP67 / IP69 |

| EN ISO 13849-1, | EN ISO 13849-1, |
|-----------------------------|--------------------------|
| IEC 61508 | IEC 61508 |
| e/3 | e/3 |
| 4 | 4 |
| 3.93 × 10 ⁻¹⁰ /h | $5.13 \times 10^{-10}/h$ |
| AS-i. TÜV. cULus | AS-i. TÜV. cULus |

SAFETY SENSORS

PREFERRED TYPES

| Range | Coding | Supply | Connection | Latching force | Actuation direction | |
|------------|---|------------|---|----------------|---------------------|--|
| RSS 260-AS | Standard coding | | | | | |
| | Individual coding | AS-i power | Connector M8, 4-pole and cable connector M12, 4-pole | - | From side | |
| | Individual coding, re-teaching enabled | | | | | |
| | Standard | | | - | | |
| | Individual coding Individual coding, re-teaching enabled | | Connector M12, 4-pole | 18 N | | |
| RSS 36-AS | | | | - | - From side | |
| R55 50-A5 | | | | 18 N | | |
| • | | | | - | | |
| | | | | 18 N | | |
| BNS 260-AS | Standard coding | AS-i power | Cable with connector M12, 4-pole | - | From side | |
| BNS 36-AS | Standard coding | AS-i power | Cable with connector M12, 4-pole | - | From side | |
| BNS 16-AS | Standard coding AS-i power | AS-i nower | Connector M12, 4-pole | | Front side | |
| DNG 10-AG | | AG I POWOI | | | Cover-side | |



| Sao/Sar | Housing material | Actuator | Type designation | Material number | |
|-----------------|------------------|--|-----------------------------|-----------------|-----------|
| | | | RSS260-ST-AS | 103004638 | |
| | | | RSS260-LSTM12-4-0.25M-AS | 103014763 | |
| 10/10 | Dis. 11's | RST260-1 | RSS260-I1-ST-AS | 103004640 | |
| 10/18 mm | Plastic | Plastic RST16-1 RST-U-2 | RSS260-I1-LSTM12-4-0.25M-AS | 103014762 | |
| | | | RSS260-12-ST-AS | 103004641 | |
| | | | RSS260-I2-LSTM12-4-0.25M-AS | 103014764 | |
| | | | RSS 36-ST-AS | 103001531 | |
| | | | RSS 36-ST-AS-R | 103001534 | |
| 10/20 | 10/20 mm Plastic | RST 36-1 RST 36-1-R RST16-1 RST-U-2 | | RSS 36-I1-ST-AS | 103001536 |
| 10/20 mm | | | RSS 36-I1-ST-AS-R | 103001537 | |
| | | | RSS 36-I2-ST-AS | 103001538 | |
| | | | RSS 36-12-ST-AS-R | 103001539 | |
| - 4 | Plastic | BPS 260-1 | BNS 260 STG-AS-R | 101186155 | |
| 5/15 mm | | BPS 260-2 | BNS 260 STG-AS-L | 101186156 | |
| 7/47 | DI II | BPS 36-1 | BNS 36 STG-AS-R | 101194956 | |
| 7/17 mm | Plastic | BPS 36-2 | BNS 36 STG-AS-L | 101194955 | |
| | | BNS 16 ST1-AS-V | 101177221 | | |
| 8/18 mm Plastic | BPS 16 | BNS 16 ST1-AS-D | 101177222 | | |

SAFETY SENSORS

ACTUATOR



UP-TO-DATE WITHOUT FAILTHE ONLINE PRODUCT CATALOGUE



FOR DETAILED INFORMATION, CHECK OUT **PRODUCTS.SCHMERSAL.COM**

OVERVIEW OF THE SERIES



Key Features

- Thermoplastic enclosure Holding force 1000 N
- Manual release;
- Power to unlock / Power to lock
- Thermoplastic enclosure
- Holding force 2000 N Optionally with
- individual coding Manual release, emergency exit or emergency release
- Power to unlock / Power to lock
- Thermoplastic enclosure
- Holding force 2000 N
- Optionally with individual coding
- Manual release, emergency exit or emergency release
- Power to unlock / Power to lock

Product version

| Active principle | electromechanical | electromechanical | electromechanical |
|---------------------------|-------------------|-----------------------------|-----------------------------|
| Individual coding | _ | -/ = | -/ ■ |
| Coding level EN ISO 14119 | Low | Low ("I" variant = high) | Low ("I" variant = high) |
| Device supply off | AS-i | AS-i | AS-i |
| Magnet supply off | AUX | AUX | AS-i |

Technical features

| Clamping force | 1000 N | 2000 N | 2000 N |
|----------------------------------|---------------------|---------------------|---------------------|
| Latching force | 30 N (Index R) | 30 N (Index R) | 30 N (Index R) |
| Safe unlocking function possible | up to PL e | up to PL e | - |
| Electrical characteristics | | | |
| AS-i supply voltage | 18.0 V 31.6 V | 18.0 V 31.6 V | 18.0 V 31.6 V |
| AS-i power consumption | ≤ 100 mA | ≤ 100 mA | ≤ 250 mA |
| AUX supply voltage | 24 VDC -15% / +10% | 24 VDC -15% / +10% | - |
| AUX power consumption | ≤ 500 mA | ≤ 500 mA | - |
| AS-i specification | V 2.1 | V 2.1 | V 2.1 |
| AS-i profile | S-7.B.F.E | S-7.B.F.E | S-7.B.F.E |
| Mechanical data | | | |
| Dimensions (W × H × D) | 90 × 60 × 30 mm | 130 × 90 × 30 mm | 130 × 90 × 30 mm |
| Connection | Connector plug M 12 | Connector plug M 12 | Connector plug M 12 |
| Ambient conditions | | | |
| Ambient temperature | −25 °C +55 °C | −25 °C +60 °C | −25 °C +60 °C |
| Protection class | IP67 | IP67 | IP67 |

Safety classification

| Standards | EN ISO 13849-1, IEC 61508 | | | | |
|------------------|---|----------------------------------|----------------------------------|--|--|
| PL/SIL | c/1 up to d/2 $c/1$ up to d/2 $c/1$ up to d/2 | | | | |
| Control category | 1 to 3 | 1 to 3 | 1 to 3 | | |
| PFH | up to 1.01 × 10 ⁻⁷ /h | up to 1.01 × 10 ⁻⁷ /h | up to 1.01 × 10 ⁻⁷ /h | | |
| Certificates | AS-i, TÜV, cULus | AS-i, TÜV, cULus | AS-i, TÜV, cULus | | |











■ MZM 100-AS (AUX)

■ AZM 201-AS (AUX)

■ AZM 300-AS (AUX)

■ AZM 300-AS (AS-i)

- Thermoplastic enclosure
- Holding force 750 N
- Electromagnetic interlock function
- Optional with permanent magnet engagement
- Power to lock
- Thermoplastic enclosure
- Holding force 2000 N
- Repeated universal or individual coding
- Manual release, emergency exit or emergency release
- Power to unlock / Power to lock
- Thermoplastic enclosure
- Holding force 1000 N
- Repeated universal or individual coding
- Manual release, emergency exit or emergency release
- Power to unlock / Power to lock
- Thermoplastic enclosure
- Holding force 1000 N
- Repeated universal or individual coding
- Manual release, emergency exit or emergency release
- Power to unlock / Power to lock

| inductive | RFID | RFID | RFID |
|-----------|------------------------|------------------------|------------------------|
| - | • | | |
| Low | High ("I" variants) | High ("I" variants) | High ("I" variants) |
| AS-i | AS-i | AS-i | AS-i |
| AUX | AUX | AUX | AS-i |

| 750 N | 2000 N | 1000 N | 1000 N |
|--|---------------------|---------------------|---------------------|
| 30 – 100 N (Index RE) Magnet 15 N (Index M) | 30 N | 25 N / 50 N | 25 N / 50 N |
| _ | up to PL e | up to PL e | _ |
| | | | |
| 26.5 V 31.6 V | 26.5 V 31.6 V | 18.0 V 31.6 V | 26.5 V 31.6 V |
| ≤ 100 mA | ≤ 100 mA | ≤ 100 mA | ≤ 200 mA |
| 24 VDC -15% / +10% | 24 VDC -15% / +10% | 24 VDC -15% / +10% | - |
| ≤ 600 mA | ≤ 500 mA | ≤ 300 mA | - |
| V 2.1 | V 3.0 | V 3.0 | V 3.0 |
| S-7.B.F.E | S-7.B.F.E | S-7.B.F.E | S-7.B.F.E |
| | | | |
| $40 \times 167 \times 40 \text{ mm}$ | 40 × 220 × 50 mm | 88 × 121 × 35 mm | 88 × 121 × 35 mm |
| Connector plug M 12 | Connector plug M 12 | Connector plug M 12 | Connector plug M 12 |
| | | | |
| −25 °C +55 °C | −25 °C +60 °C | 0 °C +60 °C | 0°C +60°C |
| IP67 | IP67 | IP66, IP67, IP69 | IP66, IP67, IP69 |

EN ISO 13849-1, IEC 61508

| | | , | |
|-------------------------|----------------------------|----------------------------|----------------------------|
| e/3 | e/3 | e/3 | e/3 |
| 4 | 4 | 4 | 4 |
| $5.00 \times 10^{-9}/h$ | 1.81 × 10 ⁻⁹ /h | 1.34 × 10 ⁻⁹ /h | 1.34 × 10 ⁻⁹ /h |
| AS-i, TÜV, cULus | AS-i, TÜV, cULus | AS-i, TÜV, cULus | AS-i, TÜV, cULus |

PREFERRED TYPES

| Range | | Coding | Supply Interlocking solenoid | Connection | Latching force | Special features |
|-------------------|----------------|--|---------------------------------|--------------------------|----------------|------------------|
| | - | | | | | Manual release |
| | (±) | | AS-i power | | | Manual release |
| AZM 161-AS | 1000 | Standard coding | | Connector M12, 4-pole | 30 N | Manual release |
| | | County | AUX Power | WI12, 7 POIC | | Manual release |
| | | | | | | Emergency exit |
| AZM 170-AS | E SCHOOL | Standard | AUX Power | Connector | 30 N | Manual release |
| AZIVI 170-AG | and the second | coding | AUA FUWEI | M12, 4-pole | JU IN | Manual release |
| | 6 | | | | | Manual release |
| | | Standard coding | | | | Manual release |
| | 新工业 | County | 410/5 | Connector | 22.11 | Manual release |
| AZM 201-AS | | | AUX Power | M12, 4-pole | 30 N | Manual release |
| | | Individual coding | | | | Manual release |
| | T | County | | | | Manual release |
| | | 100 | AUX Power | Connector M12, 4-pole | | |
| MZM 100-AS | | Standard | | | 30 100 N | Permanent magnet |
| MZM 100-A5 | | coding | | | 30 100 N | |
| | | | | | | Permanent magnet |
| | | | | | | Manual release |
| | | Standard coding | | | | Manual release |
| | | Coung | | | | Emergency exit |
| | | Individual | | | | Manual release |
| | | Individual coding | AS-i power | | | Manual release |
| | | | | | | Emergency exit |
| | | Individual coding | | | | Manual release |
| | | Individual coding, re-teaching enabled | | | | Manual release |
| AZM 300-AS | - | 10 1000 | | Connector | 25 N / 50 N | Emergency exit |
| ALIII 000 AC | | Standard | | M12, 4-pole | 2011, 0011 | Manual release |
| | | coding | | | | Manual release |
| | | | | | | Emergency exit |
| | | Individual | | | | Manual release |
| | | coding | AUX Power | | | Manual release |
| | | _ | | | | Emergency exit |
| | | Individual coding, | | | | Manual release |
| | | re-teaching enabled | | | | Manual release |
| | | | | | | Emergency exit |



| Guard locking monitored | Actuator monitored | Power to lock | Power to unlock | Type designation | Material number |
|----------------------------|-----------------------|---------------|-----------------|--------------------------|-----------------|
| | • | • | | AZM 161 B-ST1-AS-RA | 101209097 |
| • | | | • | AZM 161 Z-ST1-AS-R | 101209107 |
| | • | • | | AZM 161 B-ST1-AS-RAP | 101209090 |
| • | | | | AZM 161 Z-ST1-AS-RP | 101209109 |
| | | | • | AZM 161 Z-ST1-AS-RPT | 101216398 |
| | • | • | | AZM 170 B ST-AS RAP | 101210414 |
| • | • | | • | AZM 170 BZ ST-AS RP-2197 | 101211516 |
| | • | | | AZM 201B-ST-T-AS-A-P | 103025301 |
| | | | • | AZM 201Z-ST-T-AS-P | 103025866 |
| • | • | | • | AZM 201BZ-ST-T-AS-P | 103025873 |
| | • | • | | AZM 201B-I2-ST-T-AS-A-P | 103025857 |
| • | | | | AZM 201Z-I2-ST-T-AS-P | 103025868 |
| • | • | | • | AZM 201BZ-I2-ST-T-AS-P | 103025874 |
| | • | • | | MZM 100 B ST-AS REAP | 101198705 |
| | • | • | | MZM 100 B ST-AS REMAP | 101209551 |
| • | | • | | MZM 100 ST-AS REAP | 101198704 |
| • | | • | | MZM 100 ST-AS REMAP | 101209553 |
| | • | | | AZM300B-ST-AS-A | 103005902 |
| • | | | • | AZM300Z-ST-AS | 103005916 |
| | | | • | AZM300Z-ST-AS-T | 103009476 |
| | | | | AZM300B-I1-ST-AS-A | 103005910 |
| | | | • | AZM300Z-I1-ST-AS | 103005924 |
| | | | • | AZM300Z-I1-ST-AS-T | 103009475 |
| | • | • | | AZM300B-I2-ST-AS-A | 103005906 |
| • | | | • | AZM300Z-I2-ST-AS | 103005920 |
| | | | • | AZM300Z-I2-ST-AS-T | 103011892 |
| | • | • | | AZM300B-ST-AS-A-P | 103005899 |
| | | | • | AZM300Z-ST-AS-P | 103005913 |
| | | | • | AZM300Z-ST-AS-P-T | 103009481 |
| | • | | | AZM300B-I1-ST-AS-A-P | 103005908 |
| • | | | • | AZM300Z-I1-ST-AS-P | 103005922 |
| • | | | • | AZM300Z-I1-ST-AS-P-T | 103009480 |
| | • | | | AZM300B-12-ST-AS-A-P | 103005904 |
| | | | • | AZM300Z-I2-ST-AS-P | 103005918 |
| | | | • | AZM300Z-I2-ST-AS-P-T | 103009483 |

AZM 161 - ACTUATORS AND ACCESSORIES

AZM 161-B1 * 101164100 101145117 AZM 161-B1S 101171125 AZM 161-B1-1747 ■ Straight actuator ■ Shortened straight actuator ■ Straight actuator with magnetic latch ■ Standard coding ■ Standard coding Also with individual coding * AZM 161-B1-2024 101178199 AZM 161-B1-2053 101173089 AZM 161-B1-2177 101176642 ■ Straight actuator with centering guide ■ Straight actuator with slot lip-seal ■ Straight actuator with ball latch Standard coding ■ Standard coding ■ Standard coding B6L * B6R * **AZM 161-B1F** 101175431 ■ Flexible actuator for right-hand side door hinge ■ Flexible actuator for left-hand side door hinge ■ Straight actuator ■ Individual coding * ■ Individual coding * ■ Standard coding

Detailed information regarding the actuator selection and other actuators can be found at products.schmersal.com.

AZM 161 - ACTUATORS AND ACCESSORIES



AZM 161-B6 101144420 AZM 161-B6-2177 101174113 AZM 161-B6S 101170375 ■ Shortened flexible actuator ■ Flexible actuator ■ Flexible actuator with centering guide Standard coding Standard coding ■ Standard coding Tamperproof screws ■ Tamperproof screws with unidirectional slots M5 × 12 101135338 $M5 \times 16$ 101135339 101135340 M5 × 20 Quantity 2 pcs 101145379 Triangular key M5 101100887



Centering device

- Centering device for pre-positioning
- Mounting outside: TFA-020
- Mounting inside: **TFI-020**



■ To cover unused actuator slots

Slot sealing plug AZM 161

- **101172607** For protection against the ingress of dirt
- **101172609** Easy to install by just clipping in



■ For manual release

Detailed information regarding the actuator selection and other actuators can be found at **products.schmersal.com**.



AZM 170 - ACTUATORS AND ACCESSORIES

| AZ 17/170-B1 | 101122893 | AZ 17/170-B1-2245 | 101137406 | AZ 17/170-B5 | 101122895 |
|--|---------------------------------|---|------------------------------------|--|-----------|
| | | | | | |
| Straight actuatorStandard coding | | Actuator with rubber mountingStandard coding | | Angled actuatorStandard coding | |
| | | | | | |
| AZ 17/170-B11 | 101139788 | AZ 17/170-B15 | 101139789 | AZM 170-B6 | 101123391 |
| | | | | | |
| Long straight actuatorStandard coding | | Long angled actuatorStandard coding | | Flexible actuatorStandard coding | |
| | | - Standard Souring | | | |
| Centering device | | Tamperproof screws | | AZM 170-B | 101208493 |
| is and its | | | | 3 3 | |
| Centering device for pre-position Mounting outside: TFA-020 Mounting inside: TFI-020 | oning 101172607 101172609 | ■ Tamperproof screws with unidir M4 × 8 ■ Quantity 2 pcs | ectional slots 101147463 | Centering guideOnly in combination with long ac | tuator |

AZM 201 - ACTUATORS AND ACCESSORIES



| | _ | |
|--|---|--|
| AZ/AZM201-B1 | AZ/AZM201-B1P0 | AZ/AZM201-B40 |
| S. Storener | Wednesday . | Telephone is |
| Actuator for sliding safety guards Left-hand side actuating direction AZ/AZM201-B1-LT 103013493 Right-hand side actuating direction AZ/AZM201-B1-RT 103013494 | With emergency exit P0 Left-hand side actuating direction AZ/AZM201-B1-LTP0 Right-hand side actuating direction AZ/AZM201-B1-RTP0 103013495 | Actuators for rotatable and moveable protection equipment, especially for hinged- doors with overlapping folds |
| AZ/AZM201-B30G1 | AZ/AZM201-B30SZ | AZ/AZM201-B30G2 |
| Tourse of the Control | Total Control of the | The same of the sa |
| Actuator for hinged safety guards | Actuator B30 with lockout tag | ■ Actuator with rotating knob |
| AZ/AZM201P1 | AZ/AZM201P20 | AZ/AZM201-B30P30/P31 |
| AZ/AZMZOI I I | ALIALMEDI I EU | AZ/AZMZO1 800 1 00/1 01 |
| D Watershift 8 | | |
| ■ Emergency exit | ■ Emergency exit (metal) | ■ Three point locking linkage for requirements with increased mechanical stability (7,000 N) |

Detailed information regarding the actuator selection and other actuators can be found at **products.schmersal.com**.



MZM 100 AND AZM 300 - ACTUATORS AND ACCESSORIES



SAFETY LIGHT GRIDS / LIGHT CURTAINS

OVERVIEW OF THE SERIES







■ SLC 440-AS

■ SLG 440-AS

Key Features

- Sturdy aluminium profile
- Resolution 14 mm and 30 mm
- Protection field heights 170 mm - 1770 mm
- Programmable blanking functions
- Integrated status indication
- Sturdy aluminium profile
- 2-, 3-, 4-beam
- Protection field heights 500 mm / 800 mm / 900 mm
- Integrated status indication

Product version

| Type to EN 61496 | Type 4 | Type 4 |
|-----------------------|--------|--------|
| Device supply off: | AS-i | AS-i |
| Auxiliary supply off: | AUX | AUX |

Technical features

| Resolution | 14 mm and 30 mm | | |
|--------------------------------|--|--|--|
| Number of beams | | 2-, 3-, 4-beam | |
| Protection field height | 170 mm 1770 mm | 500 mm / 800 mm / 900 mm | |
| Range of the protection field | 0.3 7.0 m / 14 mm Resolution 0.3 10.0 m / 30 mm Resolution | 0.3 12.0 m | |
| Blanking functions | Fixed protection field / With movable edge area / Movable protection field | Fixed protection field / With movable edge area / Movable protection field | |
| Electrical characteristics | | | |
| AS-i supply voltage | 18.0 V 31.6 V | 18.0 V 31.6 V | |
| AS-i power consumption | ≤ 50 mA | ≤ 50 mA | |
| AUX supply voltage | 24 VDC -15% / +10% | 24 VDC -15% / +10% | |
| AUX power consumption receiver | ≤ 150 mA | ≤ 150 mA | |
| AUX power consumption emitter | ≤ 75 mA | ≤ 75 mA | |
| AS-i specification | V 3.0 | V 3.0 | |
| AS-i profile | S-0.B.F.E | S-0.B.F.E | |
| Mechanical data | | | |
| Dimensions of profile (WxD) | 27.8 × 33 mm | 27.8 × 33 mm | |
| Length inc. securing bracket | Protection field height + 113 mm | Protection field height + 133 mm | |
| Connection | Connector plug M 12 | Connector plug M 12 | |
| Ambient conditions | | | |
| Ambient temperature | −10 °C +50 °C | −10 °C +50 °C | |
| Protection class | IP67 | IP67 | |

Safety classification

| Standards | EN ISO 13849-1, IEC 61508 | EN ISO 13849-1, IEC 61508 |
|--------------|----------------------------|----------------------------|
| PL/SIL | e/3 | e/3 |
| Category | 4 | 4 |
| PFH | 5.17 × 10 ⁻⁹ /h | 5.17 × 10 ⁻⁹ /h |
| Certificates | AS-i, TÜV, cULus | AS-i, TÜV, cULus |

SAFETY LIGHT GRIDS / LIGHT CURTAINS

LIGHT CURTAINS

| Range | Type to EN 61496 | Safety version | Supply | Connection | Special features |
|------------|------------------|-------------------|-----------|--------------------------|----------------------------------|
| SLC 440-AS | Type 4 | Light curtain SLC | AUX Power | Connector M12, 4-pole | Integrated AS-i Safety Module |



| Resolution | Protection field height | Range | Type designation | Material number |
|------------|-------------------------|---------|---------------------|-----------------|
| 14 mm | 170 mm | 0.37 m | SLC440AS-ER-0170-14 | 103007432 |
| 14 mm | 250 mm | 0.37 m | SLC440AS-ER-0250-14 | 103007438 |
| 14 mm | 330 mm | 0.37 m | SLC440AS-ER-0330-14 | 103007444 |
| 14 mm | 410 mm | 0.37 m | SLC440AS-ER-0410-14 | 103007450 |
| 14 mm | 490 mm | 0.37 m | SLC440AS-ER-0490-14 | 103007456 |
| 14 mm | 570 mm | 0.37 m | SLC440AS-ER-0570-14 | 103007462 |
| 14 mm | 650 mm | 0.37 m | SLC440AS-ER-0650-14 | 103007468 |
| 14 mm | 730 mm | 0.37 m | SLC440AS-ER-0730-14 | 103007474 |
| 14 mm | 810 mm | 0.37 m | SLC440AS-ER-0810-14 | 103007480 |
| 14 mm | 890 mm | 0.37 m | SLC440AS-ER-0890-14 | 103007486 |
| 14 mm | 970 mm | 0.37 m | SLC440AS-ER-0970-14 | 103007492 |
| 14 mm | 1050 mm | 0.37 m | SLC440AS-ER-1050-14 | 103007498 |
| 14 mm | 1130 mm | 0.37 m | SLC440AS-ER-1130-14 | 103007504 |
| 14 mm | 1210 mm | 0.37 m | SLC440AS-ER-1210-14 | 103007514 |
| 14 mm | 1290 mm | 0.37 m | SLC440AS-ER-1290-14 | 103007520 |
| 14 mm | 1370 mm | 0.37 m | SLC440AS-ER-1370-14 | 103007526 |
| 14 mm | 1450 mm | 0.37 m | SLC440AS-ER-1450-14 | 103007532 |
| 30 mm | 170 mm | 0.310 m | SLC440AS-ER-0170-30 | 103007435 |
| 30 mm | 250 mm | 0.310 m | SLC440AS-ER-0250-30 | 103007441 |
| 30 mm | 330 mm | 0.310 m | SLC440AS-ER-0330-30 | 103007447 |
| 30 mm | 410 mm | 0.310 m | SLC440AS-ER-0410-30 | 103007453 |
| 30 mm | 490 mm | 0.310 m | SLC440AS-ER-0490-30 | 103007459 |
| 30 mm | 570 mm | 0.310 m | SLC440AS-ER-0570-30 | 103007465 |
| 30 mm | 650 mm | 0.310 m | SLC440AS-ER-0650-30 | 103007471 |
| 30 mm | 730 mm | 0.310 m | SLC440AS-ER-0730-30 | 103007477 |
| 30 mm | 810 mm | 0.310 m | SLC440AS-ER-0810-30 | 103007483 |
| 30 mm | 890 mm | 0.310 m | SLC440AS-ER-0890-30 | 103007489 |
| 30 mm | 970 mm | 0.310 m | SLC440AS-ER-0970-30 | 103007495 |
| 30 mm | 1050 mm | 0.310 m | SLC440AS-ER-1050-30 | 103007501 |
| 30 mm | 1130 mm | 0.310 m | SLC440AS-ER-1130-30 | 103007511 |
| 30 mm | 1210 mm | 0.310 m | SLC440AS-ER-1210-30 | 103007517 |
| 30 mm | 1290 mm | 0.310 m | SLC440AS-ER-1290-30 | 103007523 |
| 30 mm | 1370 mm | 0.310 m | SLC440AS-ER-1370-30 | 103007529 |
| 30 mm | 1450 mm | 0.310 m | SLC440AS-ER-1450-30 | 103007535 |
| 30 mm | 1530 mm | 0.310 m | SLC440AS-ER-1530-30 | 103007538 |
| 30 mm | 1610 mm | 0.310 m | SLC440AS-ER-1610-30 | 103007541 |
| 30 mm | 1690 mm | 0.310 m | SLC440AS-ER-1690-30 | 103007544 |
| 30 mm | 1770 mm | 0.310 m | SLC440AS-ER-1770-30 | 103007547 |



SAFETY LIGHT GRIDS / LIGHT CURTAINS

LIGHT GRIDS

| Range | Type to EN 61496 | Safety version | Supply | Connection | Special features |
|------------|------------------|-----------------|-----------|--------------------------|-------------------------------|
| SLG 440-AS | Type 4 | Light grids SLG | AUX Power | Connector M12, 4-pole | Integrated AS-i Safety module |

SAFETY LIGHT GRIDS / LIGHT CURTAINS

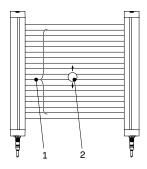
ACCESSORIES





| Resolution | Protection field height | Range | Type designation | Material number |
|------------|-------------------------|----------|---------------------|-----------------|
| 2 beams | 500 mm | 0.3 12 m | SLG440AS-ER-0500-02 | 103007551 |
| 3 beams | 800 mm | | SLG440AS-ER-0800-03 | 103007554 |
| 4 beams | 900 mm | | SLG440AS-ER-0900-04 | 103007557 |

OBJECT BLANKING



1 Object blanking area 2 Movable object

For safe production, object blanking can be used in contrast to the muting function to blank just part of the protection field . This makes it possible to add objects, e.g. workpieces, or position a conveyor belt with a fixed position in the protection field without triggering a stop signal. With integrated movable object blanking (floating blanking) of the SLC440-AS light curtains, up to 2 light beams of the light curtain can be blanked flexibly. This function is required if there is a need to be able to interrupt light beams in the protection field at a position that is not specifically defined. In this way, objects such as movable electrical cables or materials with slightly varying heights can be fed through the light curtain without triggering a stop signal.

Different blanking functions are available. The distinguishing feature of the different modes is the number of light beams that can be interrupted by an object. In addition to that, it can be defined whether the object may be in the protection field permanently or only temporarily. The interrupted light beams can be at any position in the protection field. Apart from the first infrared light beam (the beam closest to the connector), any light beam can be used for blanking.

If the floating blanking function is configured the resolution of the light curtain changes. The technical documentation of the different light curtains includes the tables with the effective resolutions to calculate the minimum safety distance according to ISO 13855.

SAFETY SWITCHES AND EMERGENCY-STOP BUTTONS

OVERVIEW OF THE SERIES





SAFETY SWITCHES

ACTUATORS AZ 16 AND AZ 201



101093553 AZ 15/16-B1-2024 AZ 15/16-B1 101083036 AZ 15/16-B1-1747 101108278



Straight actuator



- Straight actuator with magnetic latch
- Holding force approx. 30 N



- Straight actuator with slot lip-seal
- For protection against the ingress of dirt

AZ 15/16-B1-2053 101111081 AZ 15/16-B1-2177 101126794 AZ 15/16-B6 101137434



- Straight actuator with ball latch
- Holding force approx. 100 N



- Straight actuator with centering guide
- For light non precisely guided doors (flexing etc.)



- Flexible actuator
- For small actuating radius over the wide or small edge of the actuator (adjustable)

AZ/AZM201-B1-... AZ/AZM201-B30-... -G1 AZ/AZM201-B30-.-SZ

- Actuator for sliding safety guards
- Left-hand side actuating direction

103013493 AZ/AZM201-B1-LT Right-hand side actuating direction

103013494 AZ/AZM201-B1-RT





Actuator B30 with lockout tag

Detailed information regarding the actuator selection and other actuators can be found at products.schmersal.com.

SAFETY SWITCHES

PREFERRED TYPES

| Range | | Coding | Supply | Connection | Latching force | Actuation direction | |
|----------|-----------------|--|---------------|--------------------------|----------------|-------------------------------------|--|
| AZ 16-AS | | Standard anding | 5 N Connector | | 5 N | From head From top From below | |
| AZ 10-A3 | | Standard coding AS-i power M12, 4-pole | | 30 N | | | |
| | Standard coding | | | | | | |
| AZ201-AS | | Individual coding | AS-i power | Connector M12, 4-pole | 30 N | From side | |

Other types can be found at **products.schmersal.com**.

EMERGENCY-STOP BUTTON

PREFERRED TYPES

| Range | Design | Supply | Connection | Type designation | Material number |
|------------|--------------------------|------------|--------------------------|------------------|-----------------|
| NAS 311-AS | Emergency stop button | AS-i power | Connector M12, 4-pole | NAS 311 ST1-AS | 101173041 |

Other types can be found at **products.schmersal.com**.



| Sao/Sar | Housing material | Actuator | Type designation | Material number |
|--------------|------------------|---|--|-----------------|
| | Plastic | AZ 15/16-B1 AZ 15/16-B2 AZ 15/16-B6 | AZ 16 ST1-AS | 101161809 |
| | Plastic | | AZ 16 ST1-AS R | 101167262 |
| 4 mm / 30 mm | | | AZ201ST-T-AS 1030278 | |
| | Plastic | AZ/AZM201-B1 / B30 | AZ 16 ST1-AS 101161809 AZ 16 ST1-AS R 101167262 AZ201ST-T-AS 103027843 | 103027849 |
| | | | AZ201-I1-ST-T-AS | 103027848 |

CONTROL PANELS BDF 200-AS

OVERVIEW OF THE SERIES



■ BDF 200-AS

Key Features

- Thermoplastic enclosure
- Control panel with emergency stop function and 3 mounting positions for command and signalling devices
- Large range of emergency-stop buttons, illuminated LED pushbuttons,
 LED indicators, buttons, selector switches and key-operated switches
- Emergency stop, start / stop and reset functions available
- Optional with highly visible indicator lamp G24 (red / green)

Product version

| Device supply off | AS |
|-------------------|----|
| Device Supply off | AS |

Technical features

| Electrical characteristics | |
|-----------------------------------|---|
| AS-i supply voltage | 18.0 V 31.6 V |
| AS-i power consumption | ≤ 150 mA |
| AS-i specification / AS-i profile | V 2.1 |
| Mechanical data | Safety-Slave V 3.0 / S-7.B.F.F A/B-Slave V 3.0 / S-7.A.7.F |
| Dimensions (W × H × D) | 40 × 234 – 253 × 69 mm |
| Connection | Connector plug M 12 |
| Ambient conditions | |
| Ambient temperature | −25 °C +65 °C |
| Protection class | IP65 |

Safety classification

| Standards | EN ISO 13849-1, IEC 61508 |
|--------------|---------------------------|
| PL/SIL | e/3 |
| Category | 4 |
| PFH | 1.4 × 10 ⁻⁸ /h |
| Certificates | AS-i, TÜV, cULus |

PREFERRED TYPES

| Range | | Design | Supply | Connection | Fitting Pos. 1 | Pos. 2 |
|----------------|-------------|---------------|-----------|------------|---------------------------------------|--------|
| | ے، | | | | | LMRD |
| | | Control panel | | | Emergency stop pushbutton | LTGN |
| BDF 200-AS | with | AS-i power | Connector | paomation | SWS20 | |
| Emergency stop | M12, 4-pole | | LMRD | | | |
| | 3 | button | | | NHK pushbutton with protective collar | LTWH |
| | 4 | | | | with protective collar | SWS20 |

Other types can be found at products.schmersal.com.





| Control elements | | Pos. 1 | Pos. 2 | Pos. 3 | Pos. 4 | Control panel |
|------------------|---------------------------------------|--------|--------|--------|--------|---------------|
| | NH | • | | | | |
| | NHK | • | | | | Pos. 1 |
| | LT | | • | • | • | Pos. 2 |
| | LM | | • | • | • | Pos. 3 |
| | DT | | • | • | • | F08. 3 |
| No new York | SWS20 SWT20 | | • | | | Pos. 4 |
| | WS20 WS30 WT20 WT30 WTS30 | | • | | | |
| Oudoving outfine | | Yello | nu Bad | Cusses | Dive | Plank White |
| Ordering suffix | | Yello | ow Red | Green | Blue | Black White |

| Ordering suffix | | Yellow | Red | Green | Blue | Black | White |
|-----------------|---------------------------|--------|------|-------|------|-------|-------|
| | Illuminated pushbutton LT | LTYE | LTRD | LTGN | LTBU | | LTWH |
| | Indicator lights LM | LMYE | LMRD | LMGN | LMBU | | LMWH |
| | Pushbutton DT | DTYE | DTRD | DTGN | DTBU | DTBK | DTWH |

| Pos. 3 | Pos. 4 | Indicator lamp | Type designation | Material number |
|--------|--------|----------------|---------------------------------------|-----------------|
| LTWH | LTBU | | BDF200-ST1-AS-NH-LMRD-LTWH-LTBU | 101214617 |
| LTYE | LTWH | Red / Green | BDF200-ST1-AS-NH-LTGN-LTYE-LTWH-G24 | 103005880 |
| LTWH | LTYE | | BDF200-ST1-AS-NH-SWS20-LTWH-LTYE | 103006605 |
| LTWH | LTBU | | BDF200-ST1-AS-NHK-LMRD-LTWH-LTBU | 101215387 |
| LTBU | LTWH | | BDF200-ST1-AS-NHK-LTWH-LTBU-LTWH | 101215280 |
| LTWH | LTBU | Red / Green | BDF200-ST1-AS-NHK-SWS20-LTWH-LTBU-G24 | 101214618 |

COMPACT SAFETY INPUT MODULE ASIM-C

CAN BE USED FOR SAFETY SWITCHGEAR WITH 2 NC CONTACTS





■ ASIM-C-M12-4P-...

■ ASIM-C-M12-8P-...

Key Features

Compact safe input module

- Integrated in passive distributor
- For 2 floating NC contacts
- Convenient LED displays
- Pre-wired M12 connector cables, length 0.5 m and 2.0 m

Compact safe input module

- Integrated in passive distributor
- For 2 floating NC contacts
- 50 mA output integrated for LED
- Convenient LED displays
- Pre-wired M12 connector cables, length 0.5 m and 2.0 m

Product version

| Type designation / Material number | ASIM-C-M12-4P-0,5M / 103004694 ASIM-C-M12-4P-2M / 103004695 | ASIM-C-M12-8P-0,5M / 103004696 ASIM-C-M12-8P-2M / 103004693 |
|------------------------------------|--|--|
| Device supply off: | AS-i | AS-i |

Technical features

| Length of the equipment connection cable | 0.5 m and 2.0 m | 0.5 m and 2.0 m |
|--|-----------------------------|-----------------------------|
| Electrical characteristics | | |
| AS-i supply voltage | 26.5 V 31.6 V | 26.5 V 31.6 V |
| AS-i power consumption | ≤ 100 mA | ≤ 100 mA |
| AS-i specification | V 3.0 | V 3.0 |
| AS-i profile | S-7.B.F.0 | S-7.B.F.0 |
| Mechanical data | | |
| Dimensions (W \times H \times D) | 28 × 41 × 22 mm | 28 × 41 × 22 mm |
| Connection | Cable connector M12, 4 pole | Cable connector M12, 8 pole |
| Ambient conditions | | |
| Ambient temperature | −20 °C +60 °C | −20 °C +60 °C |
| Protection class | IP67 | IP67 |

Safety classification

| Standards | EN ISO 13849-1, IEC 61508 | EN ISO 13849-1, IEC 61508 |
|--------------|---------------------------|---------------------------|
| PL/SIL | e/3 | e/3 |
| Category | 4 | 4 |
| PFH | - | - |
| Certificates | AS-i, TÜV, cULus | AS-i, TÜV, cULus |

COMPACT SAFETY INPUT MODULE ASIM-C



APPLICATION EXAMPLES FOR CONNECTABLE SAFETY SWITCHGEAR

The following SCHMERSAL safety switchgear can be connected based on ASIM-C-4P ... as an example:



The following SCHMERSAL safety switchgear can be connected based on ASIM-C-8P ... as an example:



ACTIVE SAFETY DISTRIBUTORS

CAN BE USED FOR ELECTRONIC SAFETY SWITCHGEAR





■ BWU3565

■ BWU3635

Key Features

Safe active AS-i distributor

- Connections for profile cable AS-i/AUX
- With 2 safe inputs for OSSDs and one non-safe output
- Convenient LED displays
- Pre-fitted 8-pin
 M12 connecting cable,
 1.0 m in length

Can be used e.g. for equipment types:

- AZM 400

Safe active AS-i distributor

- Connections for profile cable
 AS-i/AUX
- With 2 safe inputs for OSSDs and one non-safe output
- Convenient LED displays
- Pre-fitted 8-pinM12 connecting cable,1.0 m in length

Can be used e.g. for equipment types:

- Series CSS: CSS 180, CSS 30S

BWU3635 / 103016678

- Series RSS: RSS 16 - Series AZM: AZM 201
- Only non-safe unlocking function!

BWU3565 / 103016677

Product version

Type designation / Material number

| Device supply off: | AUX | AUX |
|--|-----------------------------|-----------------------------|
| Technical features | | |
| | | |
| Length of the equipment connection cable | 1.0 m | 1.0 m |
| Electrical characteristics | | |
| AS-i supply voltage | 21.6 V 31.6 V | 21.6 V 31.6 V |
| AS-i power consumption | ≤ 60 mA | ≤ 60 mA |
| AUX supply voltage | 24 VDC -15 % / +20 % | 24 VDC -15 % / +20% |
| AUX power consumption | max. 750 mA | max. 750 mA |
| AS-i Specification | V 2.1 | V 2.1 |
| AS-i profile | S-7.B.F.1 | S-7.B.F.1 |
| Mechanical data | | |
| Dimensions (W \times H \times D) | 60 × 45 × 19 mm | 60 × 45 × 19 mm |
| Connection | Cable connector M12, 8 pole | Cable connector M12, 8 pole |
| Ambient conditions | | |
| Ambient temperature | −20 °C +60 °C | −20 °C +60 °C |
| Protection class | IP67 | IP67 |

Safety classification

| Standards | EN ISO 13849-1, IEC 61508 | EN ISO 13849-1, IEC 61508 |
|--------------|---------------------------|---------------------------|
| PL/SIL | e/3 | e/3 |
| Category | 4 | 4 |
| Certificates | AS-i, cULus | AS-i, cULus |

INSTALLATION ACCESSORIES

PASSIVE BUS DISTRIBUTORS AND M12 CONNECTING CABLES

Passive bus distributors



Type: ASSB-2P-1M12-V1 / mat. no.: 103001619

- Flat-cable distributor AS-Interface
- M12 connector, 2-poles
- Protection class IP67
- Dimensions 28 mm × 41 mm × 35 mm



Type: ASSB-4P-1M12-V1 / mat. no.: 103001616

- Flat-cable distributor AS-Interface and auxiliary voltage
- M12 connector, 4-poles
- Protection class IP67
- Dimensions 28 mm × 41 mm × 35 mm



Type: ASSB-4P-2M12-V1 / mat. no.: 103001617

- Flat-cable distributor AS-Interface and auxiliary voltage
- 2 M12 connectors, 4-poles
- Protection class IP67
- Dimensions 28 mm × 41 mm × 35 mm



Type: ASSB-2P-FKB-V1 / mat. no.: 103001620

- Flat-cable connector for 2 flat cables
- 2-pole bridge
- Protection class IP67
- Dimensions 28 mm × 41 mm × 22 mm



Type: ASSB-4P-SW-V1 / mat. no.: 103001618

- Flat-cable distributor AS-Interface and auxiliary voltage
- 4 terminals for single wires
- Protection class IP67
- Dimensions 28 mm × 41 mm × 35 mm

M12 connecting cables



Type: V-SK4P-M12-...

- M12 connector male M12 connector female
- PUR cable, PVC-, silicone- and halogen-free
- UL/CSA homologations
- Protection class IP67, IP69
- 5 available lengths
 - $0.5 \text{ m}, \, 1.0 \text{ m}, \, 1.5 \text{ m}, \, 2.0 \text{ m}, \, 3.0 \text{ m}$

THE SCHMERSAL GROUP PROTECTION FOR MAN AND MACHINE

In the demanding field of machine safety, the owner-managed Schmersal Group is one of the international market leaders. The company, which was founded in 1945, has a workforce of about 2,000 people and seven manufacturing sites on three continents along with its own companies and sales partners in more than 60 nations.

Customers of the Schmersal Group include "Global Players" in mechanical engineering and plant manufacturing and operators of machinery. They benefit from the company's extensive expertise as a provider of systems and solutions for machine safety. In addition, Schmersal specialises in various areas including intralogistics, foodstuff production, the packaging industry, machine tool industry, lift switchgear, heavy industry and the automotive industry.

A major contribution to the systems and solutions offered by the Schmersal Group is made by tec.nicum with its comprehensive range of services: Certified Functional Safety Engineers advise machinery manufacturers and machinery operators in all aspects relating to machinery and occupational safety – and do so with product and manufacturer neutrality. Furthermore, they design and realise complex solutions for safety around the world in close collaboration with the clients.



SAFETY PRODUCTS

- Safety switches and sensors, solenoid interlocks
- Safety controllers and safety relay modules, safety bus systems
- Optoelectronic and tactile safety devices
- Automation technology: position switches, proximity switches

SAFETY SYSTEMS

- Complete solutions for safeguarding hazard areas
- Individual parametrisation and programming of safety controllers
- Tailor-made safety technology be it for individual machines or a complex production line
- Industry-specific safety solutions

SAFETY SERVICES

- tec.nicum academy Seminars and training
- tec.nicum consulting Consultancy services
- tec.nicum engineering –Design and technical planning
- tec.nicum integration –
 Execution and installation





c.000 / L+W / 08.2023 / Teile-Nr. 103016517 / EN / Ausgabe 03

