SCHMERSAL Tech Briefs: **RIA R15.06 compliant door switch and controls**



Ordering Details Modular Control Station

BDF200-0-2-3-4-5

- ① Top (first) position operator É-Stop NH NHK Collared E-Stop DT* Pushbutton PT* Mushroom button LT** Illuminated button LM** LED signal light
- ② Contact Configuration 1 NO / 1 NC 11 20 2 NO
- Second position operator DT* Pushbutton
 - Mushroom button PT*
 - LT** Illuminated button
 - LM** LED signal light WS[‡]
 - Selector (momentary)
 - WT[‡] Selector (maintained)
 - WTS^{‡‡} Selector (mixed) SW[†] Key selector switch
- 4 Third position operator
 - Pushbutton DT*
 - PT* Mushroom button
 - LT** Illuminated button
 - LM** LED signal light
 - SW* Key selector switch
 - W** Selector switch
- S Bottom position operator

DT*	Pushbutton
PT*	Mushroom button
LT**	Illuminated button

LI**	Illuminated butto
LM**	LED signal light

- Color (solid) YE GN Yellow Green RD Red BU Blue Black WH White BK Color (translucent) RD YF Yellow Red GN Green ΒU Blue White WН Directions/Knob type 20 2 position 2 position, long knob 3 position 21 30 31 3 position, long knob **‡**‡ Directions/Knob type 30 3 position 3 position, long knob 31
 - Directions
 - 2 position, momentary 2 position, maintained S20 T20

Overview

The ANSI/RIA R15.06 standard provides safety requirements for industrial robots and robot systems. There are several changes to the revised 2012 standard which will bring the North American requirements to those seen in ISO 10218 to have a more global and harmonized approach on safety; however the overall goal and purpose has remained the same.

Some safeguarding requirements include:

Section 5.4.2 - the safety-related parts of the control systems are to be designed to fulfill the requirements of PLd as per ISO 13849-1 Section 5.5.1 - every robot shall have an E-STOP

Section 5.3.2 - actuating controls which are appropriately designed push-buttons or key selector switch which prevent unintended operation and are labeled to clearly identify their functions (Section 5.3.4)

Section 5.10.4.4 - guard locking devices only allow safe outputs when guard is closed and locked, and must provide a means of escape from within hazard area, regardless of the state of the interlock (Section 5.10.4.5)

The AZM201 electronic solenoid interlock switch and BDF200 control station can be used together to fulfill the necessary ANSI/RIA R15.06 requirements.

AZM201 - an electronic solenoid interlock with 506 pounds of holding force designed for cells where access to hazardous

work areas must be controlled until a safe condition exist. Its door handle actuator is available with an optional inside emergency release hanmechanically overrides the soledle which noid lock from inside the hazardous area, allowing operators to leave quickly and safely - even during a power failure. Dual microprocessors provides continuous internal function tests and monitors the door detection sensor and assure that the guard is closed actuator to and locked, meeting both the R15.06 requirements and PLe to ISO13849-1 and SIL 3 to IEC61508, even when wired in series. An inte-



grated RFID sensor allows for individual coding of the actuator. Serial diagnostics is also available to connect to various commercial field bus systems.



BDF200 - designed to offer various machine or process controls conveniently located at the guard door in a housing that matches the AZM201. Each control station can include operators in up to 4 positions which can be configured (and field labeled) to user-defined application needs including integrated Emergency Stop palm an button.

Applications

- Robot cells
- Food processing machinery
- Pharmaceutical machinery
- Medical applications
- Material handling systems
- Packaging machinery
- Chemical processing equipment Folding or brake presses
- Filter presses
- Punching machines
- Printing machines
- Injection molding
- Palletizers & packaging equipment

Online Catalog



BDF200

Ordering Details

Solenoid switch/sensor

AZM2010-2-3-T-4-5 ① Monitoring Guard locking monitored Ζ B Actuator monitored ② Actuator Coding Standard version (no coding) blank Individual coding (single) 11 12 Individual coding (multiple) ③ Connection Screw terminals SK CC Cage clamps ST2 M12, 8 pole connector ④ Outputs

- 1P2PW Closed & locked output SD2P Serial Diagnostic ⑤ Locking Power to unlock Blank
 - А Power to lock

Door handle actuator AZ/AZM201-B30-0TA23-4

	Direction	
	L	Left hinged door
	R	Right hinged door
2	Handle Types (outside)	
	G1	Handle
	G2	Rotating knob
3	Emergency Exit (inside)	
	blank	Without
	P1	Red Door handle
	P20	Red metal handle
	P25	Inset rotary knob
	P30	3 point locking bar
	P31	3 point with exit handle
4	Integrated	Lockout Device
	Blank	Without

S7 With lockout (3 lock)

Accessories	
SZ200	Lockout device
SZ200-1	Lockout device
MP-AZ/AZM200	Mounting plate
MP-AZ/AZM200-B30	Mounting plate
MP-AZ/AZM200-P1	Mounting plate

Compatible Safety Controllers

ounputible ouloty	001111011010
SRB-E-201LC	SRB-E-322ST
SRB-E-201ST	SRB-E-402ST
SRB-E-301ST	SRB-E-301MC
SRB-E-212ST	
	and a set of a set of set

Bold part numbers are regularly stocked

Contact

Schmersal USA 15 Skyline Drive Hawthorne, NY 10532 Tel: 914-347-4775 Fax: 914-347-1567 E-mail: salesusa@schmersal.com

Schmersal Canada

29 Centennial Road, Unit 1 Orangeville ON L9W 1R1 Tel: 519-307-7540 Fax: 519-307-7543 E-Mail: salescanada@schmersal.com

AZM201